



## OUR COMMITMENT

The Valiant Group and partnering companies are totally committed to, and actively participate in, the ongoing process of quality improvement, reliability, maintainability and durability.

## Plating of Details

Dear Valued Supplier,

Please ensure that the dimensions for all plated details are as per print. All the dimensions on the prints being provided are dimensions for the **finished** detail (i.e. after plating is done.) The supplier must take the dimension for plating into account when machining the detail and finishing critical sizes called out on print.

If the detail has tapped holes and is being corrosion nickel plated, the supplier can either oversize tap before plating or re-tap it after the plating is done. But if the detail is being hardness and corrosion nickel plated, the only option is to oversize tap the hole. After plating, please ensure that the thread gage goes through the hole or perform a function test (use screw or bolt)

Going forward, any rework to details that are sent to Valiant and are not completed as per print, purchase order, and/or scope of work will be back charged to the supplier accordingly.



For more information, please contact your Quality Department Representative.